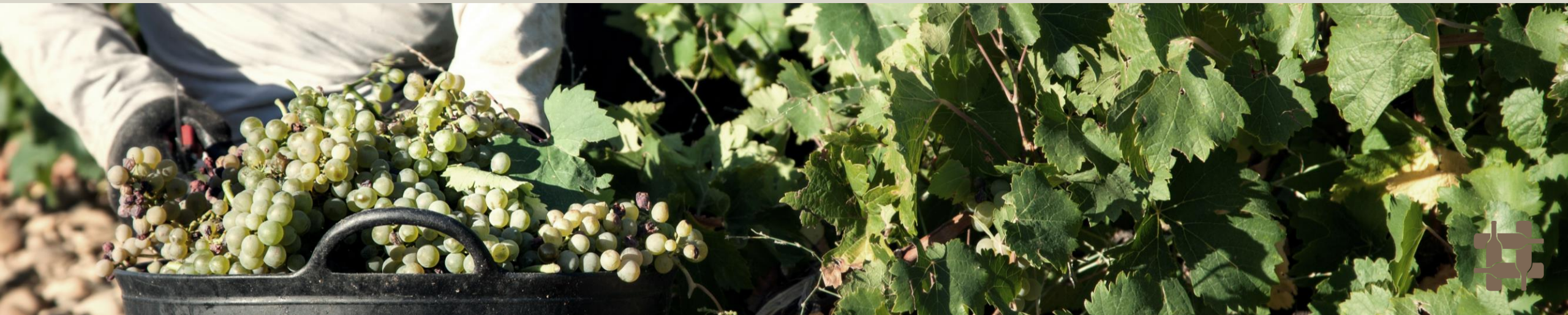




B O D E G A
**CUATRO
RAYAS**
1 9 3 5

BODEGA CUATRO RAYAS

- 2,400 hectares of vineyards owned.
- Valladolid » 97%
Segovia » 3%
- 85% Verdejo.
- 15% of wine production in DO Rueda.
- *Green & Social* green philosophy
- 300 winegrower members
- Report of the Chamber of Commerce of Valladolid on the winery's socioeconomic impact:
 - €33M
 - 634 jobs
 - 30 villages (including vineyards and members' place of residence)
- Annual yield: 17 million kg.
- Bottles sold: 17.million.
- Annual turnover: over€30 million.
- Market presence in more than 50 different countries.





green & social



green & social



GRAPE

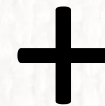
Green

vineyard, land, environment



ARROWS

interdependency of natural environment
sustainability and of the people who live in it



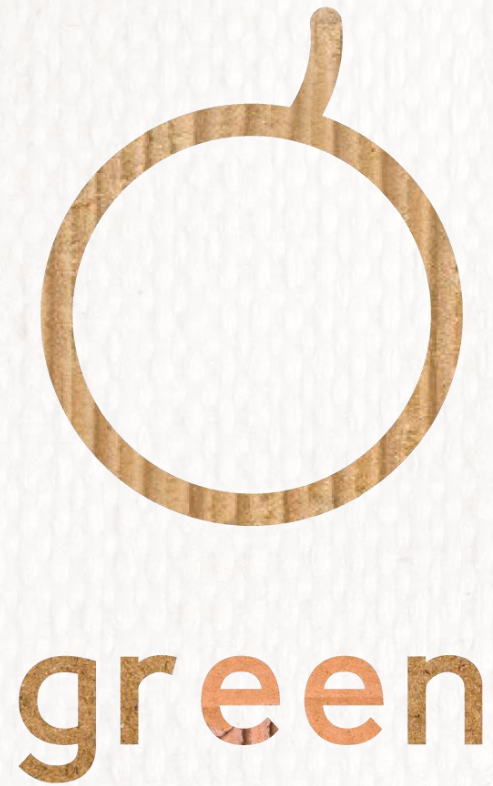
PERSON

Social

people, cooperative members,
workers



RESPECT FOR THE ENVIRONMENT AND THOSE WHO LIVE IN IT



- I400I Certification
- Product eco-design
- Development of capsules with plastics and water-based inks
- Use of sustainable stoppers made with renewable polymers from sugar
- Use of low carbon-footprint stoppers Diam Bouchage
(measure under implementation)
- Calculating and reducing carbon footprint and applying to be part of Sustainable Wineries for Climate Protection
- Sustainable packaging
- Weight reduction of our bottles glass
- Recycled material used in our packaging





- Improve the living standards of our members and workers
- Promoting generational renewal in the rural areas
- Social involvement
- Promotion of equality between men and women through the Equality Plan and harassment prevention
- Quality, innovation and safety
- 634 jobs social impact: 293 cooperative jobs, 251 indirect jobs and 90 direct jobs (Report of the Chamber of Commerce of Valladolid on socioeconomic impact)





ISO 14001

ENVIRONMENTAL
MANAGEMENT

MEASURES SUPPORTING ISO 14001 CERTIFICATION

- Commitment to protection of the environment, including pollution prevention, sustainable use of resources, etc.
- Promote initiatives that develop the commitment to social responsibility.
- Promote the culture of continuous improvement of processes, products and services.
- Work closely with all stakeholders and build mutual trust and respect relationships.
- Offer unique wine tourism experiences.

GREEN & SOCIAL PRODUCT DESIGN

PREVENT NATURAL ENVIRONMENT POLLUTION AND DEGRADATION



BOTTLES

- Glass weight reduction
- Commitment with Ecovidrio



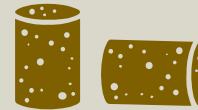
BOXES

- Sustainable-origin paper and cardboard
- FSC seal (Forest Stewardship Council)



PALLETISATION

- Sustainable management of natural resources
- Increased use of recycled material



STOPPERS

- Sustainable stoppers (Nomacorc Classic Green)
- 100% recyclable
- Capsules without plastics

- Stoppers Diam Bouchage with low carbon-footprint sequestering 300,000 tons of CO2 yearly

(measure under implementation)



LABELS

- Water-based inks
- Responsible labelling practices

WINERY QUALITY CERTIFICATIONS



ES-ECO-016-CL
EU Agriculture





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B O D E G A
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